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# P.E.S. College of Engineering, Mandya - 571 401

(An Autonomous Institution affiliated to VTU, Belagavi)

Sixth Semester, B.E. - Electrical and Electronics Engineering

Semester End Examination; May / June - 2018

**Programmable Logic Controller**

Time: 3 hrs

Max. Marks: 100

**Note:** Answer **FIVE** full questions, selecting **ONE** full question from each unit.

## UNIT - I

- 1 a. Describe the operation of PLC with neat diagram and mention its applications. 12  
 b. Distinguish between relay and PLC. 8  
 2 a. Discuss the sourcing and sinking with neat diagram. 10  
 b. What is an IEC standard? Explain in detail to cover the life cycle of PLC. 10

## UNIT - II

- 3 a. Explain the continuous updating and mass input/output copying methods of processing inputs/outputs with the sequence of PLC operation. 8  
 b. Discuss the signal conditioning with common supplies and individual supplies. 8  
 c. List the different programming methods. 4  
 4 a. When remote connections are required? Explain in detail. 10  
 b. Discuss the parallel communication with example of IEEE-488 bus. 10

## UNIT - III

- 5 a. Build a ladder diagram for the following logic function : 8  
 i) OR ii) AND iii) NOR iv) NAND  
 b. Explain the basic operating principle of internal relay. 4  
 c. What is latching? Explain with motor ladder diagram. 8  
 6 a. Develop a ladder diagram for valve operation and also show in functional block. 10  
 b. With neat diagram discuss the sequence of traffic signals. 10

## UNIT - IV

- 7 a. Name and explain different forms of timers with diagrams. 10  
 b. Build a ladder diagram for flashing light. 8  
 c. Explain the conditional statement. 2  
 8 a. Discuss the drum sequences. 8  
 b. Explain the requirements of shift registers. 6  
 c. Mention the counters applications. 6

## UNIT - V

- 9 a. Show that how data is moved from one location to another location with ladder diagram. 6  
 b. What factors makes SCADA different from other control and monitoring systems. 4  
 c. Discuss the remote terminal in details. 10  
 10 a. Why an UPS is important in SCADA system. 6  
 b. With neat diagram explain the master control unit. 8  
 c. Mention the SCADA applications. 6