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P.E.S. College of Engineering, Mandya - 571 401
(An Autonomous Institution affiliated to VTU, Belagavi)
Sixth Semester, B.E. - Electrical and Electronics Engineering
Semester End Examination; May / June - 2019
Programmable Logic Controllers and SCADA

Time: 3 hrs

Max. Marks: 100

Note: Answer FIVE full questions, selecting ONE full question from each unit.

UNIT - I

- 1 a. With neat block diagram, explain basic functional components of PLC system. 8
- b. Explain the sourcing and sinking of input / output connections refined in PLC. 6
- c. Explain different types of proximity switches used as sensors. 6
- 2 a. Explain IEC standards for complete Life cycle of PLC. 8
- b. Explain various types of encoders used as PLC input sensors. 6
- c. Explain temperature sensor and pressure sensors. 6

UNIT - II

- 3 a. Explain the following applications design using PLC :
- i) A conveyor belt 6
- ii) Liquid-level monitoring
- b. With diagram, explain ISO / OSI model. 8
- c. What is Scanning time of PLC? List the factors affecting it. 6
- 4 a. Explain the serial standards communications. Name the connection used. 8
- b. With an example, illustrate the working of analog to digital converter. 6
- c. With schematic wiring diagram, explain how AC and DC inputs are interfaced to PLC system? 6

UNIT - III

- 5 a. What is a Ladder diagram? Explain Logical AND and logical NAND operation in ladder diagram. 8
- b. Explain the steps followed in sequential function chart programming. Illustrate branching and convergence of SFC with its equivalent Ladder diagram. 8
- c. Write Ladder rings represented by the Boolean equations: 4
- i) $Q = \bar{A}BC + D$ ii) $Q = A.B + C.D$
- 6 a. Write functional block diagram and ladder diagram to represent;
- i) A motor is switched on by pressing a spring-return push button start switch, and the motor remains on until another spring-return push button stop switch and pressed. 6
- ii) A lamp is ON if there is no input to a sensor.
- iii) A pump is to be switched on if the pump start switch is ON or a test switch is operated.

- b. Compare Ladder program with instruction list programming. Illustrate branching codes and more than one ring equivalent in Instruction list. 8
- c. Explain battery backed internal relay with ladder diagram. 6

UNIT - IV

- 7 a. With ladder diagram, explain sequencing and cascaded timers to enable an output. 8
- b. Explain the working of pulse timer. 6
- c. Classify and explain various types of counters. 6
- 8 a. With Ladder diagram and timing diagram, explain the working of 4 bit shift register. 8
- b. Illustrate an application which uses timers with counters to control an output. 6
- c. Explain the working of On / Off cycle timer. 6

UNIT - V

- 9 a. Explain the role of SCADA in Automation. 10
- b. Explain following data handling instructions :
 - i) Data movement 10
 - ii) Data comparison
 - iii) Data selection
- 10 a. With diagram, explain the architecture of SCADA. 10
- b. Briefly discuss the working of master terminal unit and remote terminal unit of SCADA system. 10

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