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## P.E.S. College of Engineering, Mandya - 571 401

(An Autonomous Institution affiliated to VTU, Belagavi)

## Fifth Semester, B.E. - Mechanical Engineering Semester End Examination; Feb. - 2021 CAD / CAM

Time: 3 hrs Max. Marks: 100

Not	e: Answer <b>FIVE</b> full questions, selecting <b>ONE</b> full question from each unit.	
	UNIT - I	
1 a.	Define CAD and CAM. Explain their significance in product development cycle.	8
b.	Explain the working principle of laser printer.	۷
c.	What are the various image generating techniques employed for graphics display? Explain	8
	them with neat sketch.	
2 a.	With neat sketch, explain the following display devices:	
	i) Cathod Ray Tube	1
	ii) LED Display	
b.	Explain the role of computer in Product design process.	8
	UNIT - II	
3 a.	Derive transformation matrix for 2-D rotation transformation from origin.	8
b.	Briefly explain the following geometric modeling:	
	i) Wire frame modeling	1
	ii) Surface modeling	1
	iii) Solid modeling	
4 a.	Derive transformation matrix for reflection of an object over a arbitrary line $y = mx + c$ .	1
b.	Describe Beizier curve, B splines and NURBS.	9
	UNIT - III	
5 a.	List the advantages and limitations of NC machines.	1
b.	With block diagram, explain the basic components in NC system.	1
6 a.	With neat sketch, explain the open-loop and closed-loop control systems in NC machine.	1
b.	With neat sketch, explain the vertical machining centre.	7
c.	Explain paper tape port program input format system.	3
	UNIT - IV	
7 a.	With neat sketch, explain spindle design for CNC turning centre.	8
b.	Write a short note on the following cutting tool materials:	
	i) High speed steel	
	ii) Cemented carbides	1
	iii) Ceramics	

- 8 a. With the help of ISO code, explain the coding system for tungsten carbide inserts.
  - b. Write a short note on automatic tool changers in CNC centers.
  - c. List the possible event sequence for tool changing in case of a double gripper.

## UNIT - V

9 a. Discuss the following Interpolation functions with examples:

i) Linear Interpolation

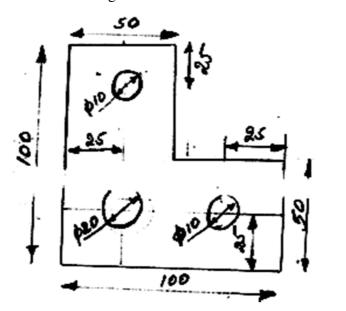
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ii) Circular Interpolation

b. The component to be machined is shown in below figure. Write a program using canned cycles to drill all the holes shown in figure.



10 a. Explain the steps involved in development of a proven part program in NC machine.

b. Explain the following canned cycles used for developing turning programs:

- i) Turning canned cycle
- ii) Facing canned cycle

iii) Thread cutting canned cycle

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