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P.E.S. College of Engineering, Mandya - 571 401

(An Autonomous Institution affiliated to VTU, Belagavi)

Seventh Semester, B.E. - Mechanical Engineering

Semester End Examination; Dec. - 2019

Hydraulics and Pneumatics

Time: 3 hrs

Max. Marks: 100

Note: Answer FIVE full questions, selecting ONE full question from each unit.

UNIT - I

- 1 a. State Pascal's law and explain its application. 6
- b. With a neat sketch, explain construction and working of Gerotor pump. 10
- c. A gear pump has an 80 mm outside diameter with a 55 mm inside diameter and 25 mm width. If the actual pump flow at 1600 rpm and rated pressure is 95 LPM what is the volumetric efficiency? 4
- 2 a. Describe with a neat diagram bent axis type axial piston motor. 10
- b. A hydraulic motor has a 82 cm³ volumetric displacement if it has a pressure valve setting for 70 bars and it receives oil from a 0.006 m³/s pump, find;
 - i) The motor speed 10
 - ii) Torque capacity
 - iii) Power capacity of the motor

UNIT - II

- 3 a. Explain with a neat sketch the working of a pressure reducing valve and also draw the graphical symbol for the valve. 10
- b. With a neat diagram, explain the construction and working of a pressure compensated flow control valve and also draw the graphical symbol for the valve. 10
- 4 a. Explain with a neat circuit diagram the working of a locking cylinder using pilot operated check valve. 10
- b. With a neat circuit diagram, explain the working of speed control and direction reversal of a hydraulic motor. 10

UNIT - III

- 5 a. Explain with neat diagrams the important locations of filters. 10
- b. Explain problem caused by gases in hydraulic fluids. 10
- 6 a. Explain with a block diagram, a structure of pneumatic system. 10
- b. With the help of a neat sketch, explain how end position cushioning is achieved in pneumatic cylinders? 10

UNIT - IV

- 7 a. With a neat sketch, explain indirect actuation pneumatic cylinders. 10
- b. Explain the use of memory valve with the help of a neat sketch. 10
- 8 a. Explain speed control of cylinders supply air throttling and exhaust air throttling with a circuit. 10
- b. With the help of a neat diagram, explain the construction and working of a quick exhaust valve. 10

UNIT - V

- 9 a. Sketch and explain two cylinder pneumatic circuit to control its motion in a pneumatic system. 10
- b. Explain with a neat circuit diagram signal elimination by reversing valves. 10
- 10 a. Discuss the various stages of compressed air preparation with a neat diagram. 10
- b. Explain distribution of compressed air piping layout. 10

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